The listing of claims will replace all prior versions, and listings, of claims in the application:

#### **Listing of Claims:**

- 1-34. (Canceled)
- 35. (Currently Amended) A display device comprising:
- a pair of [[filmy]] <u>resinous</u> substrates facing each other, <u>wherein at least one of</u> the pair of resinous substrates comprises polyethylene <u>naphthalate</u>;
  - a thin film transistor formed over one of the pair of [[filmy]] resinous substrates;
  - a layer comprising a resinous material covering the thin film transistor; and
- a pixel electrode formed over the layer, and electrically connected to the thin film transistor.
  - 36. (Currently Amended) A display device comprising:
- a pair of flexible substrates facing each other, wherein at least one of the pair of flexible substrates comprises polyethylene naphthalate;
  - a thin film transistor formed over one of the pair of flexible substrates;
  - a layer comprising a resinous material covering the thin film transistor; and
- a pixel electrode formed over the layer, and electrically connected to the thin film transistor.
  - 37. (Currently Amended) A display device comprising:
- a pair of [[filmy]] <u>resinous</u> substrates facing each other, <u>wherein at least one of</u> the pair of resinous substrates comprises polyethylene naphthalate;
  - a thin film transistor formed over one of the pair of [[filmy]] resinous substrates;

a silicon oxide film covering the thin film transistor, wherein the silicon oxide film is formed by applying a liquid; and

a pixel electrode formed over the silicon oxide film, and electrically connected to the thin film transistor.

## 38. (Currently Amended) A display device comprising:

a pair of flexible substrates facing each other, wherein at least one of the pair of flexible substrates comprises polyethylene naphthalate;

a thin film transistor formed over one of the pair of flexible substrates;

a silicon oxide film covering the thin film transistor, wherein the silicon oxide film is formed by applying a liquid; and

a pixel electrode formed over the silicon oxide film, and electrically connected to the thin film transistor.

## 39. (Currently Amended) A display device comprising:

a pair of [[filmy]] <u>resinous</u> substrates facing each other, <u>wherein at least one of</u> the pair of resinous substrates comprises polyethylene naphthalate;

- a thin film transistor formed over one of the pair of [[filmy]] resinous substrates;
- a layer comprising a resinous material covering the thin film transistor; and
- a pixel electrode formed over the layer, and electrically connected to the thin film transistor,

wherein a resinous layer is provided on a surface of one of the pair of [[filmy]] resinous substrates.

# 40. (Currently Amended) A display device comprising:

a pair of flexible substrates facing each other, wherein at least one of the pair of flexible substrates comprises polyethylene naphthalate;

a thin film transistor formed over one of the pair of flexible substrates;

a layer comprising a resinous material covering the thin film transistor, and a pixel electrode formed over the layer, and electrically connected to the thin film transistor,

wherein a resinous layer is provided on a surface of one of the pair of flexible substrates.

## 41. (Currently Amended) A display device comprising:

a pair of [[filmy]] <u>resinous</u> substrates facing each other, <u>wherein at least one of</u> the pair of resinous substrates comprises polyethylene naphthalate;

- a thin film transistor formed over one of the pair of [[filmy]] resinous substrates;
- a silicon oxide film covering the thin film transistor, wherein the silicon oxide film is formed by applying a liquid; and
- a pixel electrode formed over the silicon oxide film, and electrically connected to the thin film transistor,

wherein a resinous layer is provided on a surface of one of the pair of [[filmy]] resinous substrates.

# 42. (Currently Amended) A display device comprising:

a pair of flexible substrates facing each other, wherein at least one of the pair of flexible substrates comprises polyethylene naphthalate;

- a thin film transistor formed over one of the pair of flexible substrates;
- a silicon oxide film covering the thin film transistor, wherein the silicon oxide film is formed by applying a liquid; and
- a pixel electrode formed over the silicon oxide film, and electrically connected to the thin film transistor,

wherein a resinous layer is provided on a surface of one of the pair of flexible substrates.

- 43. (Currently Amended) A display device comprising:
- a pair of [[filmy]] <u>resinous</u> substrates facing each other, <u>wherein at least one of</u> the pair of resinous substrates comprises polyethylene <u>naphthalate</u>;
- a thin film transistor formed over one of the pair of [[filmy]] <u>resinous</u> substrates, wherein the thin film transistor has a channel formation region comprising amorphous silicon;
  - a layer comprising a resinous material covering the thin film transistor; and
- a pixel electrode formed over the layer, and electrically connected to the thin film transistor,

wherein a resinous layer is provided on a surface of one of the pair of [[filmy]] resinous substrates.

- 44. (Currently Amended) A display device comprising:
- a pair of flexible substrates facing each other, wherein at least one of the pair of flexible substrates comprises polyethylene naphthalate;
- a thin film transistor formed over one of the pair of flexible substrates, wherein the thin film transistor has a channel formation region comprising amorphous silicon;
  - a layer comprising a resinous material covering the thin film transistor; and
- a pixel electrode formed over the layer, and electrically connected to the thin film transistor,

wherein a resinous layer is provided on a surface of one of the pair of flexible substrates.

- 45. (Currently Amended) A display device comprising:
- a pair of [[filmy]] <u>resinous</u> substrates facing each other, <u>wherein at least one of</u> the pair of resinous substrates comprises polyethylene naphthalate;

a thin film transistor formed over one of the pair of [[filmy]] resinous substrates, wherein the thin film transistor has a channel formation region comprising amorphous silicon:

a silicon oxide film covering the thin film transistor, wherein the silicon oxide film is formed by applying a liquid; and

a pixel electrode formed over the silicon oxide film, and electrically connected to the thin film transistor,

wherein a resinous layer is provided on a surface of one of the pair of [[filmy]] resinous substrates.

## 46. (Currently Amended) A display device comprising:

a pair of flexible substrates facing each other, wherein at least one of the pair of flexible substrates comprises polyethylene naphthalate;

a thin film transistor formed over one of the pair of flexible substrates, wherein the thin film transistor has a channel formation region comprising amorphous silicon;

a silicon oxide film covering the thin film transistor, wherein the silicon oxide film is formed by applying a liquid; and

a pixel electrode formed over the silicon oxide film, and electrically connected to the thin film transistor,

wherein a resinous layer is provided on a surface of one of the pair of flexible substrates.

# 47. (Currently Amended) A display device comprising:

a pair of [[filmy]] resinous substrates facing each other, wherein at least one of the pair of resinous substrates comprises polyethylene naphthalate;

a thin film transistor formed over one of the pair of [[filmy]] resinous substrates, wherein the thin film transistor has a channel formation region comprising microcrystalline silicon;

a layer comprising a resinous material covering the thin film transistor; and

a pixel electrode formed over the layer, and electrically connected to the thin film transistor,

wherein a resinous layer is provided on a surface of one of the pair of [[filmy]] resinous substrates.

## 48. (Currently Amended) A display device comprising:

a pair of flexible substrates facing each other, wherein at least one of the pair of flexible substrates comprises polyethylene naphthalate;

a thin film transistor formed over one of the pair of flexible substrates, wherein the thin film transistor has a channel formation region comprising microcrystalline silicon;

a layer comprising a resinous material covering the thin film transistor; and

a pixel electrode formed over the layer, and electrically connected to the thin film transistor,

wherein a resinous layer is provided on a surface of one of the pair of flexible substrates.

# 49. (Currently Amended) A display device comprising:

a pair of [[filmy]] <u>resinous</u> substrates facing each other, <u>wherein at least one of</u> the pair of resinous substrates comprises polyethylene naphthalate;

a thin film transistor formed over one of the pair of [[filmy]] <u>resinous</u> substrates, wherein the thin film transistor has a channel formation region comprising microcrystalline silicon;

a silicon oxide film covering the thin film transistor, wherein the silicon oxide film is formed by applying a liquid; and

a pixel electrode formed over the silicon oxide film, and electrically connected to the thin film transistor,

wherein a resinous layer is provided on a surface of one of the pair of [[filmy]] resinous substrates.

## 50. (Currently Amended) A display device comprising:

a pair of flexible substrates facing each other, wherein at least one of the pair of flexible substrates comprises polyethylene naphthalate;

a thin film transistor formed over one of the pair of flexible substrates, wherein the thin film transistor has a channel formation region comprising microcrystalline silicon;

a silicon oxide film covering the thin film transistor formed, wherein the silicon oxide film is formed by applying a liquid; and

a pixel electrode formed over the silicon oxide film, and electrically connected to the thin film transistor,

wherein a resinous layer is provided on a surface of one of the pair of flexible substrates.

# 51. (Currently Amended) A display device comprising:

a pair of [[filmy]] resinous substrates facing each other, wherein at least one of the pair of resinous substrates comprises polyethylene naphthalate;

a thin film transistor formed over one of the pair of [[filmy]] resinous substrates, wherein the thin film transistor has a channel formation region comprising crystalline silicon;

a layer comprising a resinous material covering the thin film transistor; and

a pixel electrode formed over the layer, and electrically connected to the thin film transistor.

wherein a resinous layer is provided on a surface of one of the pair of [[filmy]] resinous substrates.

# 52. (Currently Amended) A display device comprising:

a pair of flexible substrates facing each other, wherein at least one of the pair of flexible substrates comprises polyethylene naphthalate;

a thin film transistor formed over one of the pair of flexible substrates, wherein the thin film transistor has a channel formation region comprising crystalline silicon;

a layer comprising a resinous material covering the thin film transistor; and

a pixel electrode formed over the layer, and electrically connected to the thin film transistor.

wherein a resinous layer is provided on a surface of one of the pair of flexible substrates.

## 53. (Currently Amended) A display device comprising:

a pair of [[filmy]] <u>resinous</u> substrates facing each other, <u>wherein at least one of</u> the pair of resinous substrates comprises polyethylene naphthalate;

a thin film transistor formed over one of the pair of [[filmy]] <u>resinous</u> substrates, wherein the thin film transistor has a channel formation region comprising crystalline silicon:

a silicon oxide film covering the thin film transistor, wherein the silicon oxide film is formed by applying a liquid; and

a pixel electrode formed over the silicon oxide film, and electrically connected to the thin film transistor,

wherein a resinous layer is provided on a surface of one of the pair of [[filmy]] resinous substrates.

# 54. (Currently Amended) A display device comprising:

a pair of flexible substrates facing each other, wherein at least one of the pair of flexible substrates comprises polyethylene naphthalate;

a thin film transistor formed over one of the pair of flexible substrates, wherein the thin film transistor has a channel formation region comprising crystalline silicon;

a silicon oxide film covering the thin film transistor, wherein the silicon oxide film is formed by applying a liquid; and

a pixel electrode formed over the silicon oxide film, and electrically connected to the thin film transistor,

wherein a resinous layer is provided on a surface of one of the pair of flexible substrates.

### 55. (Currently Amended) A display device comprising:

a pair of [[filmy]] resinous substrates facing each other, wherein at least one of the pair of resinous substrates comprises polyethylene naphthalate;

a thin film transistor formed over one of the pair of [[filmy]] resinous substrates, wherein the thin film transistor has a channel formation region comprising crystalline silicon formed by irradiating an amorphous silicon film with a laser light;

a layer comprising a resinous material covering the thin film transistor; and

a pixel electrode formed over the layer, and electrically connected to the thin film transistor.

wherein a resinous layer is provided on a surface of one of the pair of [[filmy]] resinous substrates.

# 56. (Currently Amended) A display device comprising:

a pair of flexible substrates facing each other, wherein at least one of the pair of flexible substrates comprises polyethylene naphthalate;

a thin film transistor formed over one of the pair of flexible substrates, wherein the thin film transistor has a channel formation region comprising crystalline silicon formed by irradiating an amorphous silicon film with a laser light;

a layer comprising a resinous material covering the thin film transistor; and

a pixel electrode formed over the layer, and electrically connected to the thin film transistor.

wherein a resinous layer is provided on a surface of one of the pair of flexible substrates.

### 57. (Currently Amended) A display device comprising:

a pair of [[filmy]] resinous substrates facing each other, wherein at least one of the pair of resinous substrates comprises polyethylene naphthalate;

a thin film transistor formed over one of the pair of [[filmy]] resinous substrates, wherein the thin film transistor has a channel formation region comprising crystalline silicon formed by irradiating an amorphous silicon film with a laser light;

a silicon oxide film covering the thin film transistor, wherein the silicon oxide film is formed by applying a liquid; and

a pixel electrode formed over the silicon oxide film, and electrically connected to the thin film transistor,

wherein a resinous layer is provided on a surface of one of the pair of [[filmy]] resinous substrates.

# 58. (Currently Amended) A display device comprising:

a pair of flexible substrates facing each other, wherein at least one of the pair of flexible substrates comprises polyethylene naphthalate;

a thin film transistor formed over one of the pair of flexible substrates, wherein the thin film transistor has a channel formation region comprising crystalline silicon formed by irradiating an amorphous silicon film with a laser light;

a silicon oxide film covering the thin film transistor, wherein the silicon oxide film is formed by applying a liquid; and

a pixel electrode formed over the silicon oxide film, and electrically connected to the thin film transistor,

wherein a resinous layer is provided on a surface of one of the pair of flexible substrates.

- 59. (Previously Presented) A display device according to any one of claims 55-58, wherein the laser light comprises at least one selected from the group consisting of KrF excimer laser light and XeCl laser light.
- 60. (Previously Presented) A display device according to any one of claims 39-58, wherein the resinous layer comprises an acrylic resin.
- 61. (Previously Presented) A display device according to any one of claims 39-58, wherein the resinous layer comprises at least one selected from the group consisting of methyl esters of acrylic acid, ethyl esters of acrylic acid, butyl esters of acrylic acid, and 2-ethylhexyl esters of acrylic acid.

#### 62.-65. (Canceled)

- 66. (Previously Presented) A display device according to any one of claims 35-58, wherein the thin film transistor comprises a coplanar thin-film transistor.
- 67. (Previously Presented) A display device according to any one of claims 35-58, wherein the thin film transistor comprises an inverted-staggered thin-film transistor.